



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

Job Sheet 181835

C3-C



Part No: C3-C

Job Qty: 1 ea

Part Name: Single Cage



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 8/9/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG C3-C Rev 4 IPP Rev A 18.03.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		9/21/18	0.00	0.00	Start Up Small Fab-1		7/10
100	Small Fab	1 pcs		9/21/18	0.00	0.50	Small Fab-9		AP
120	QC	1 pcs		9/21/18	0.00	0.00	QC5		9/19/18
140	Packaging	1 pcs		9/21/18	0.00	0.00	Packaging3-1		21
160	QC21-SA	1 Ea		9/21/18	0.00	0.00	QC21		DEC 05 2018

Part Op 100 - ASSEMBLE AS PER DWG ***HAND TIGHTEN ALL BOLTS, SPREAD COTTER PIN JUST ENOUGH SO THAT IT
Descriptions: WILL NOT FALL OUT***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6-17A	Bolt	2 Ea (2 ea)	90-Start up Operation	5104372 + 0x5611/7
AN310-10	Castellated Nut	1 Ea (1 ea)	100-Small Fab	5061118
C3-18-10	Nut, Cage Bumper	1 Ea (1 ea)	100-Small Fab	5029440
C3-18-7	Lifting Bushing	1 Ea (1 ea)	100-Small Fab	5059582
C3-18-9	Bumper	1 Ea (1 ea)	100-Small Fab	5101352
C3-19-1	Lifting Bolt	1 Ea (1 ea)	100-Small Fab	5072581
C3-19-3	Washer, Lifting Bolt	2 pcs (2 ea)	100-Small Fab	5103324
C3-19-4	Lifting Bolt Cotter Pin	1 Ea (1 ea)	100-Small Fab	5058760
C3-19C	C3 Cage	1 Ea (1 ea)	100-Small Fab	5134089
MS21044N6	Nut, Self-Lock .375-24,UNJF-3B	2 Ea (2 ea)	100-Small Fab	5099740
NAS1149C0663R	Washer	1 Ea (1 ea)	100-Small Fab	FM134573-15-1
NAS1149F0663P	Washer	4 Ea (4 ea)	100-Small Fab	5051477-2
NAS1149F0632P	WASHER	1		5048297

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN6-17A	2	19	0
100-Small Fab	AN310-10	1	42	0
	C3-18-10	1	143	0
	C3-18-7	1	12	0
	C3-18-9	1	3	0
	C3-19-1	1	14	0
	C3-19-3	2	0	0
	C3-19-4	1	46	0
	C3-19C	1	2	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																												
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OTHER : ☐																																																																																

MS21044N6	2	153	0
NAS1149C0663R	1	607	0
NAS1149F0663P	4	816	0

Part Specifications

Specifications could not be found.

Plex 8/9/18 1:41 PM Dart.lajeunesse.marie

DART
AEROSPACE

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 532-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S124088



Part: C3 - C

Job No: 181835

Serial No/Batch: S124088

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 11/02/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																		
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